The Stellar

Slimline aluminium bifold door

Discover Star Quality





Stellar

The Stellar Slimline Aluminium
Bifold Door is part of the multiaward-winning Stellar aluminium
window and door system from
Epwin Window Systems, the
UK's largest systems house.

Designed and manufactured in Britain, Stellar provides the best aluminium window and door products for today's discerning homeowners. Everywhere you look, there are innovative patented features and intelligent design protocols that make Stellar straightforward to fit and beautiful to live with.

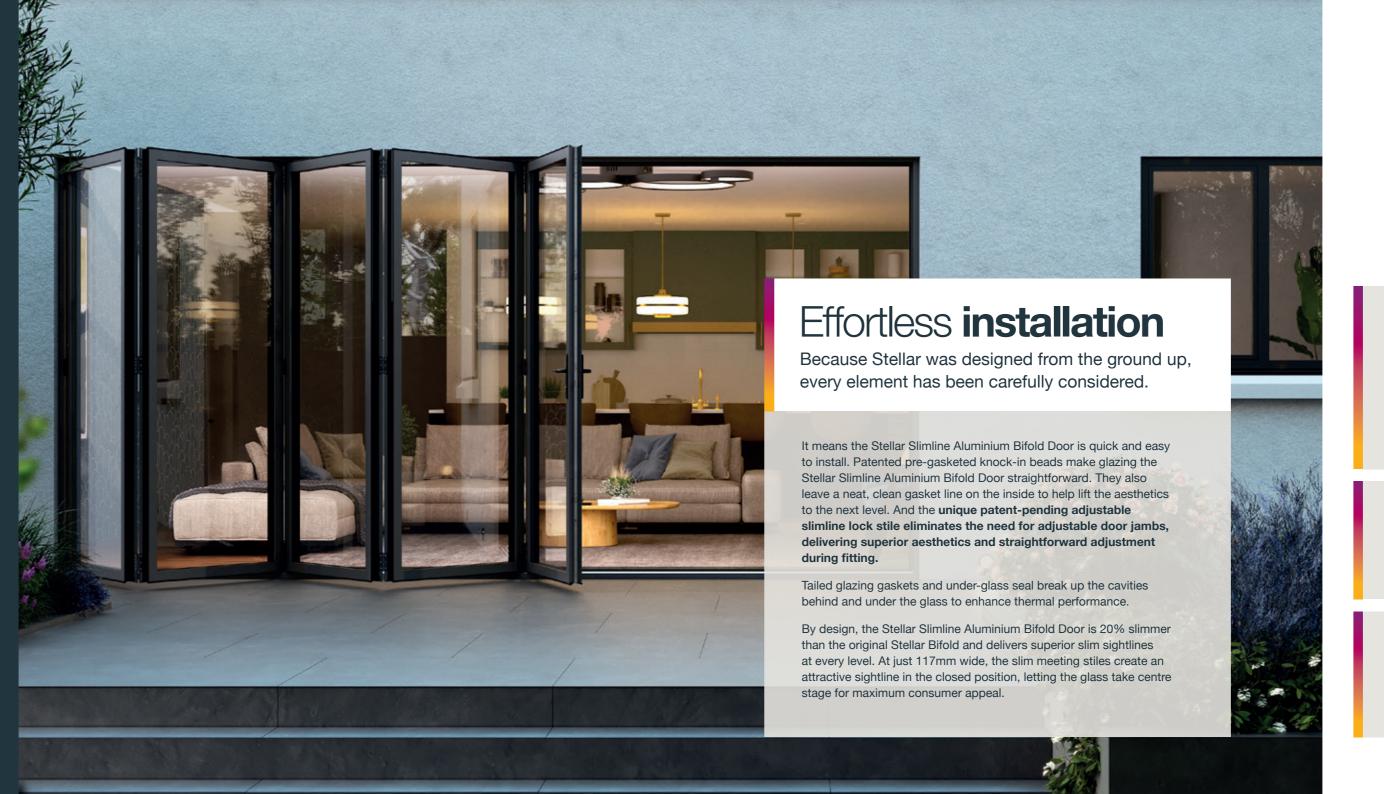
Quite simply, Stellar is the future of aluminium windows and doors.

Ask for more information on the other products in the Stellar range.











There's nothing else like it on the market and I think it's a game-changer. Consumers love it too – the low-level gaskets mean the frames look even slimmer, which taps into the trend for big expanses of glass which are so popular at the moment.

Darren Capitano, Abbey Windows

Stellar has the slim profiles that are so popular with consumers and the bifold door has real appeal. It's allowing us to capitalise on demand for this popular style of door.

Liam Duffy, Bifold Local

It's fast and easy to fit. Plus, it doesn't drop or drag out of the tracking system, so the number of callbacks is reduced, which helps installers protect their reputation and their bottom line. Of course, it's a great-looking door, so end users are also delighted.

Richard Payne, The Window Store



The Stellar **Aluminium Slimline Bifold Door difference**

A bifold door is a stunning style statement that connects the indoors and outdoors in an extraordinary way.

When you choose the Stellar Aluminium Slimline Bifold Door, you take the effortless elegance of a bifold door to the next level. Stellar has all the strength a bifold needs and packs a real punch with its stunningly slim sashes, expansive glazed area and contemporary square aesthetics. Innovative Polyamide thermal break technology delivers low thermal conductivity, and ensures this highquality door is also highly insulating and meets the requirements of the 2022 Part L Building Regulations with standard 28mm double glazing.

Bifold doors need exceptional hardware, and Stellar components have passed the 10,000-cycle test to ensure reliable operation even at the largest sash sizes/weights. And the unique patent-pending slimline lock stile allows for easy adjustment during fitting while delivering a larger glass area. Super-tough polyester powder coating resists damage from scuffs and the day-to-day knocks. Add to that swift fabrication, easy installation and a wide range of options and this is a bifold door suits all British homes.















Exceptionally slim sightlines and beautifully expansive

Choice of access door position

Faster installation with patented pre-gasketed knock in beads means less time on site

Adjustable unique patentpending locking stile so the clearance between lock and keep can be adjusted to take up cutting tolerances

Tailed glazing gaskets and underglass seal break up the cavities behind and under glass for further thermal insulation

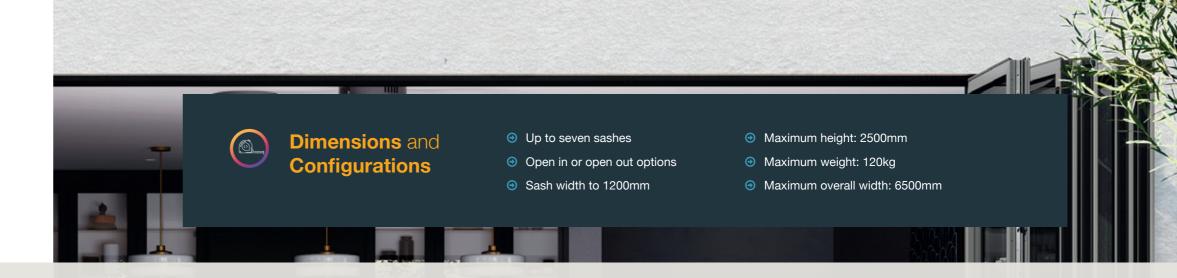
Stainless steel tracks and guad stainless-steel rollers so the door opens and closes effortlessly every time

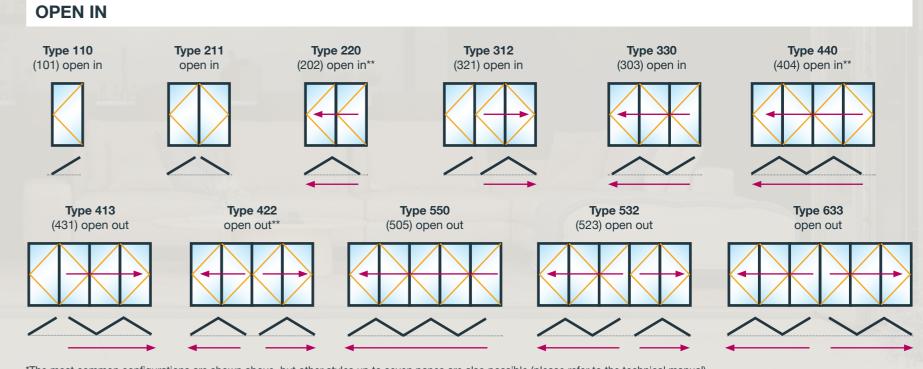
Explore your options

Every Stellar Aluminium Slimline Bifold Door is a bespoke product.

From the configuration of the door panels to the colour of the frames and handles, every element is tailored to your precise specifications to fit perfectly with any home. You can find out more about your options over the following pages. There are multiple options available in single traffic door, French door or left and right stacking.

OPEN OUT Type 110 Type 211 Type 220 Type 312 Type 330 Type 440 (101) open out open out (202) open out** (321) open out (303) open out (404) open out** Type 413 Type 422 Type 550 Type 532 **Type 633** (431) open out open out** (505) open out (523) open out open out





^{*}The most common configurations are shown above, but other styles up to seven panes are also possible (please refer to the technical manual).

^{*}The most common configurations are shown above, but other styles up to seven panes are also possible (please refer to the technical manual).

^{**}No external access or traffic door with this design.

^{**}No external access or traffic door with this design.

Inspirational colour

The beauty of aluminium is the range of colours available to you.

The Stellar Aluminium Slimline Bifold Door are finished with a tough, durable polyester powder coating working in accordance with the Qualicoat* specification.

Stellar offers marine grade finish as standard to ensure outstanding resilience in even the most challenging environments.

Available in a standard range of Stellar colours (on reduced lead times) or in any other RAL finish that may be required, including textured finishes. Dual colours are also available to suit all colour palettes.

Whether you want your Stellar Aluminium Slimline Bifold Door to blend in or make a statement, the choice is yours.

Stellar colour range



Signal White Flat/Matt RAL 9003







Flat/Matt RAL 9001





Agate Grey Flat/Matt RAL 7038



Slate Grey Flat/Matt RAL 7015





Flat/Matt RAL 8017



Flat/Matt RAL 9005

Textured RAL 7016







Accessory **perfection**

Door Furniture

Door furniture on the Stellar Aluminium Bifold Door has been carefully considered to beautifully complement the doors and give consistent styling with the other products in the Stellar window and door range.





Finishes have been selected for scratch resistance and durability and we only source from the most reputable suppliers so you can be sure every element is robust and reliable.





Multiple Opening Options

The Stellar Aluminium Slimline Bifold Door has a range of multiple options including, left, right and both side stacking. There is also the option to have a French door-style arrangement within the bifold, with two opening leaves, each with a handle. It's a sophisticated alternative to the single master opening leaf that's traditional for bifolding doors.





Thresholds

The Stellar Aluminium Slimline Bifold Door has a range of threshold options. Choose a system set into the floor for a seamless transition between inside and outside. Choose a system designed for easy wheelchair access if required. For exposed locations there are deeper thresholds that have been developed to channel water away from the home.

All our cills are integrated to provide reliable drainage and are easy to install because there are no concealed preps to consider.

Insulating the **home**

The Stellar Aluminium Slimline
Bifold Door meets the new
Part L requirements for thermal
efficiency with standard
28mm double glazing.

The Stellar Aluminium Slimline Bifold Door features intelligently designed polyamide thermal breaks that feature low thermal conductivity and legs to break up cavities. It all adds up to a highly insulated bifold door that protects the home from the elements. It also adds up to a door that has a U-value of 1.3 W/(m²K) with 28mm double glazing.



Protecting the home

Security

Security is an integral part of every Stellar Aluminium Slimline Bifold Door. As a material, aluminium offers exceptionally high strength and dimensional stability.

We use Yale multi-point locking systems, one of the most trusted names in security. Robust hinges combine with multipoint locking for the main door. There are shootbolts for high security on each folding leaf.

As a result, the Stellar Aluminium Slimline Bifold Door is a PAS 24:2016 accredited system and meets Approved Document Q requirements as standard. With the use of the correct glazing specification, it can also meet Secured by Design standards if required.

Lifetime Security Guarantee

When fitted with the Yale 3-star cylinder and conforming to PAS24:2016, the Stellar Aluminium Slimline Bifold Door is covered by the Yale Lifetime Security Guarantee.





The Yale Lifetime Security Guarantee gives you:



Up to £1000 towards home insurance excess

in the unlikely event of a breakin at your customer's home.



Up to £1000 towards repairs or replacements

of any failed Yale components.



£1000 compensation

if a break-in is caused by the failure of a Yale component.



Up to £250 refund on call-out fees

if a home needs to be secured after a break-in resulting from a failed Yale component.

A truly **British** heritage

Stellar is produced by Epwin Window Systems, the UK's largest systems house with a track record stretching back almost 50 years.



Our products are designed and manufactured in Britain for the British market. We only work with trusted and reliable window and door fabricators and are active in trade and industry bodies, taking a leading stance in environmental initiatives.

At Epwin Window Systems we firmly believe in continuous investment in our production facilities and our quality management systems.

You see this commitment in action in our multimillion- pound Stellar manufacturing facility, which was purposely designed to achieve state-of the-art manufacturing and superior quality and efficiency.

Stellar is manufactured on the industry's first fully automated thermal break, gasket insertion and packaging line. The line delivers all three functions seamlessly and efficiently to deliver reliable quality and rapid turnaround times. Our powder coating plant uses a chrome-free pre-treatment system, which reinforces our commitment to the environment and exceeds the latest regulatory requirements.

We have exacting quality assurance checks at every stage to ensure our customers have the quality they have a right to expect.

We visually inspect every frame at a distance of one metre – far in excess of the industry standard three metres.

We hold high volumes of stock in specially designed storage facilities in our 300,000 sq ft warehouse and distribution centre to ensure we can always meet customer requirements.

Because when you have raised the bar in aluminium system design, you have to make sure your production facilities reach the same exacting standards. With Stellar, they do.





Stafford Park 6, Telford TF3 3AT 0845 300 9356 talk@stellaraluminium.co.uk www.stellaraluminium.co.uk

Epwin Window Systems

Stellar Aluminium Systems is an aluminium profile system supplied to local independent manufacturers and installers who contract to install windows and doors. Stellar Aluminium cannot be held accountable for manufacture or installation by independent companies. All information in this publication is provided for guidance only and is given in good faith. As it is company policy to continually improve products, methods and materials, changes of specification may be made from time to time without prior notice. This statement does not affect your statutory rights.

© Stellar Aluminium Systems. Part of the Epwin Group Plc. STE17741